## Reformulating ice cream: from structure to sensory perception

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$\xrightarrow{\square}$

## Structure

## Role of structural elements



Serum phase: "glue" for structure hardness / scoopability smoothness

## Structure



XRT: X-Ray Tomography


Fat
crystals

Homogenizing $\left(20^{\circ} \mathrm{C}\right)$
Aging ( $4^{\circ} \mathrm{C}$ )
Freezing $\left(-20^{\circ} \mathrm{C}\right)$


Overrun
Ice crystal size
Viscosity
Network in serum phase


Rheological properties Melting properties

## Effect of structural elements?

Fat network-dominated structure


## To vary degree of fat destabilization

- Same fat content: $10 \%$
- Different surfactants
- Whey protein $\rightarrow$ limited fat destabilization
- Tween $80 \rightarrow$ high fat destabilization

Ice crystal-dominated structure

## To vary overrun

- 'Liquid nitrogen freezing'
- Different freezing times
- $8 \mathrm{~min}: 90 \%$ overrun
- 25 min: 30\% overrun


## To vary ice crystal size

- Different freezing methods
- Batch freezer: $20 \mu \mathrm{~m}$
- 'Liquid nitrogen freezing': $50 \mu \mathrm{~m}$


## Effect of structure on viscoelastic properties



## Effect of overrun on viscoelastic properties



## Low overrun: 30\%

Small air cells and a dense structure (thick lamellae)



High overrun (~90 \%)

(c) Air cells $(165 \mu \mathrm{~m})$

(d) Serum phase thickness $(69 \mu \mathrm{~m})$

High overrun leads to faster melting in early stage and delays melting at later stage

## High overrun: 90\%

Large air cells and a loose structure (thin lamellae)

## Effect of ice crystal size on viscoelastic properties

Ice crystal-dominated structure


Fat network-dominated structure


Ice crystal size has limited effect on the melting properties of both types of ice cream

## Structure - Perception

## Hardness:

- Ice content
- Serum viscosity
- Air cells
- Ice crystal size

Iciness/coarseness/ roughness:

- Ice crystal size
- Serum viscosity
- Fat destabilization


## Smoothness:

- Ice crystal size
- Overrun
- Fat


## Softness

- Ice crystal size
- Serum viscosity
- Overrun


Coldness

- Ice content
- Ice crystal size
- Serum phase viscosity
- Overrun
- Fat content


Molten state Creamy?
Flavor

## Mouthcoating

- Fat content
- Fat destabilization (fat layer on the tongue)
- Thickeners (viscosity)


## Creaminess

- Serum phase viscosity
- Fat content
- Overrun


## Sensory perception

Table 1-Mean values of ice cream structural and physical attributes from instrumental analyses and the corresponding Tukey HSD test for significant differences at $P<0.05$.

| Draw temperature $\left({ }^{\circ} \mathrm{C}\right)$ | Emulsifier ${ }^{\text {a }}$ level (\%) | Mean ice crystal size $(\mu \mathrm{m})$ size ( $\mu \mathrm{m}$ ) | Mean air cell size ( $\mu \mathrm{m}$ ) | Fat destabilization (\%) | Drip-through rate ( $\mathrm{g} / \mathrm{min}$ ) | Hardness (N) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| -3 | 0 | $69.6 \pm 1.2 \mathrm{a}$ | $30.7 \pm 1.5 \mathrm{a}$ | Of | $1.2 \pm 0.04 a$ | $88.4 \pm 4.2 \mathrm{c}$ |
| -3 | 0.1 | $69.8 \pm 1.5 \mathrm{a}$ | $30.6 \pm 1.1 \mathrm{a}$ | $6.6 \pm 1.3 \mathrm{e}$ | $1.0 \pm 0.03 \mathrm{c}$ | $101.4 \pm 1.9 \mathrm{~b}$ |
| -3 | 0.2 | $69.4 \pm 1.0 \mathrm{a}$ | $28.4 \pm 1.5 \mathrm{ab}$ | $15.5 \pm 2.6 \mathrm{c}$ | $0.68 \pm 0.08 \mathrm{~d}$ | $112.9 \pm 5.4 \mathrm{a}$ |
| -5 | 0 | $40.1 \pm 1.3 \mathrm{~b}$ | $26.5 \pm 1.3 \mathrm{bc}$ | $7.6 \pm 1.9 \mathrm{e}$ | $1.5 \pm 0.02 \mathrm{~b}$ | $32.3 \pm 4.11$ |
| -5 | 0.1 | $41.6 \pm 1.9 \mathrm{~b}$ | $23.7 \pm 0.7 \mathrm{~d}$ | $14.3 \pm 3.0 \mathrm{~d}$ | $0.46 \pm 0.07 \mathrm{e}$ | $62.7 \pm 4.7 \mathrm{e}$ |
| -5 | 0.2 | $42.2 \pm 1.7 \mathrm{~b}$ | $24.1 \pm 1.3 \mathrm{~cd}$ | $25.4 \pm 2.5 \mathrm{~b}$ | $0.41 \pm 0.04 \mathrm{e}$ | $72.7 \pm 6.6 \mathrm{~d}$ |
| -7.5 | 0 | $24.6 \pm 4.0 \mathrm{c}$ | $24.7 \pm 1.4 \mathrm{~cd}$ | $22.3 \pm 9.9$ | $1.1 \pm 0.09 \mathrm{c}$ | $35.8 \pm 3.6 \mathrm{~g}$ |
| -7.5 | 0.1 | $20.3 \pm 1.1 \mathrm{c}$ | $23.4 \pm 1.2 \mathrm{~d}$ | $36.0 \pm 4.2 \mathrm{~b}$ | $0.28 \pm 0.01 \mathrm{f}$ | $47.3 \pm 2.8 \mathrm{f}$ |
| -7.5 | 0.2 | $20.1 \pm 1.6 \mathrm{c}$ | $22.7 \pm 1.7 \mathrm{~d}$ | $54.7 \pm 5.9 \mathrm{a}$ | $0.21 \pm 0.01 \mathrm{f}$ | $61.9 \pm 4.4 \mathrm{e}$ |

Table 2-Sensory panel scores on a 15 -point numeric scale for iciness, denseness, melt rate, and greasiness in ice creams with varying draw temperatures and emulsifier levels ( $n=12$ ).

| Draw temperature ( ${ }^{\circ} \mathrm{C}$ ) | Emulsifier level (\%) ${ }^{\text {a }}$ | Sensory iciness | Sensory denseness | Sensory melt rate | Sensory greasiness |
| :---: | :---: | :---: | :---: | :---: | :---: |
| -3 | 0 | $9.9 \pm 1.0 \mathrm{a}$ | $5.7 \pm 0.9 \mathrm{bc}$ | $5.0 \pm 1.0 \mathrm{ab}$ | $2.4 \pm 0.8 \mathrm{e}$ |
| -3 | 0.1 | $8.5 \pm 0.9 \mathrm{~b}$ | $6.0 \pm 0.9 b$ | $4.5 \pm 1.3 \mathrm{bc}$ | $3.0 \pm 0.9 \mathrm{de}$ |
| -3 | 0.2 | $6.4 \pm 0.9 \mathrm{c}$ | $6.7 \pm 0.8 \mathrm{a}$ | $5.0 \pm 1.1 \mathrm{~b}$ | $3.6 \pm 0.7 \mathrm{~cd}$ |
| -5 | 0 | $4.5 \pm 0.8 \mathrm{~d}$ | $4.9 \pm 0.7 \mathrm{~d}$ | $4.2 \pm 1.1 \mathrm{c}$ | $2.7 \pm 0.7 \mathrm{e}$ |
| -5 | 0.1 | $4.1 \pm 0.9 \mathrm{~d}$ | $5.4 \pm 0.7 \mathrm{~cd}$ | $4.4 \pm 1.0 \mathrm{bc}$ | $4.3 \pm 1.0 \mathrm{bc}$ |
| -5 | 0.2 | $3.2 \pm 1.2 \mathrm{e}$ | $6.1 \pm 1.1 \mathrm{~b}$ | $4.6 \pm 0.8 \mathrm{bc}$ | $4.9 \pm 1.0 \mathrm{~b}$ |
| $-7.5$ | 0 | $2.7 \pm 0.01$ | $4.2 \pm 0.9 \mathrm{e}$ | $4.7 \pm 1.0 \mathrm{bc}$ | $4.0 \pm 1.1 \mathrm{c}$ |
| $-7.5$ | 0.1 | $2.0 \pm 0.9 \mathrm{f}$ | $4.9 \pm 0.8 \mathrm{~d}$ | $4.9 \pm 1.3 \mathrm{~b}$ | $4.9 \pm 0.9 \mathrm{ab}$ |
| $-7.5$ | 0.2 | $1.0 \pm 0.5 \mathrm{~g}$ | $5.1 \pm 0.9 \mathrm{~cd}$ | $5.6 \pm 0.9 \mathrm{a}$ | $5.6 \pm 0.5 \mathrm{a}$ |

Amador et.al, Journal of Food Science, 2017, 82, 1851

## Fat destabilization

- Decrease ice crystal size
- Decrease iciness


## Fat destabilization

- Increase greasiness
$\rightarrow$ Fat provides a lubrication layer


## Sensory perception

Table 3-Ice cream structural attributes in ice creams collected at $-3{ }^{\circ} \mathrm{C}$ draw temperature with varying stabilizer levels.

| Stabilizer ${ }^{\text {a }}$ level (\%) | Mix viscosity ${ }^{\text {b }}$ (Pa.s) | Ice crystal size ( $\mu \mathrm{m}$ ) | $\begin{aligned} & \text { Air cell size } \\ & (\mu \mathrm{m}) \end{aligned}$ | Fat destabilization (\%) | Drip-through rate ( $\mathrm{g} / \mathrm{min}$ ) | Hardness (N) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | $0.0229 \pm 0.001 \mathrm{c}$ | $69.1 \pm 1.8 \mathrm{a}$ | $32.8 \pm 0.9 \mathrm{a}$ | 0b | $1.28 \pm 0.042 \mathrm{a}$ | $87.8 \pm 1.9 \mathrm{~b}$ |
| 0.2 | $0.204 \pm 0.005$ b | $68.9 \pm 1.3 \mathrm{a}$ | $27.9 \pm 1.0 \mathrm{~b}$ | 0b | $1.05 \pm 0.043 \mathrm{~b}$ | $88.9 \pm 3.2 \mathrm{~b}$ |
| 0.4 | $0.906 \pm 0.003 \mathrm{a}$ | $70.3 \pm 1.5 \mathrm{a}$ | $25.2 \pm 1.1 \mathrm{c}$ | $3.1 \pm 0.7 \mathrm{a}$ | $0.93 \pm 0.042 \mathrm{c}$ | $106.2 \pm 2.8 \mathrm{a}$ |
|  |  | Same size |  |  |  |  |

Iciness (particle detection)

- Related to mix viscosity (for same crystal size)
- Reduced with fat destabilization
$\rightarrow$ Fat and thickeners can be used to mask ice crystals

Table 4-Sensory panel scores on a 15 -point numeric scale for iciness, denseness, melt rate, and greasiness for ice creams drawn at $-3{ }^{\circ} \mathrm{C}$ with varying stabilizer levels.

| Stabilizer level (\%) | Sensory iciness | Sensory denseness | Sensory melt rate | Sensory greasiness |
| :--- | :---: | :---: | :---: | :---: |
| 0 | $10.1 \pm 0.8 \mathrm{a}$ | $5.5 \pm 0.8 \mathrm{c}$ | $4.6 \pm 0.6 \mathrm{~b}$ | $2.0 \pm 1.1 \mathrm{c}$ |
| 0.2 | $7.5 \pm 0.6 \mathrm{~b}$ | $6.3 \pm 0.7 \mathrm{~b}$ | $4.7 \pm 0.7 \mathrm{~b}$ | $3.8 \pm 0.6 \mathrm{~b}$ |
| 0.4 | $4.5 \pm 0.6 \mathrm{c}$ | $7.3 \pm 0.8 \mathrm{a}$ | $5.8 \pm 0.8 \mathrm{a}$ | $5.2 \pm 0.6 \mathrm{a}$ |
|  |  |  |  |  |

Amador et. al, Journal of Food Science, 2017, 82, 1851

Sensory perception still not completely understood

## Low fat ice cream?



- Higher melting rate
- No shape retention
- Lower lubrication
- ...
$\downarrow$
Polysaccharides:
Polysaccharide addition to increase viscosity

What is the role of the structure of polysaccharides and its specific rheological behavior?

## Sensory perception of reformulated ice creams

## Different thickeners

## Fat reduced samples:

- High coldness
- High coarseness
- High hardness

Thickener addition

- Reduced coldness
- Reduced coarseness
$\rightarrow$ Hardness increased


## Table 6

Sensory characteristic of ice creams as affected by fat content, fat replacer type \& concentration.

| Sample codes | Flavor | Coldness | Creaminess | Coarseness | Hardness | Acceptance |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Full fat | $6.93{ }^{\text {d }} \pm 0.82$ | $4.51{ }^{\text {abc }}+1.00$ | $4.83{ }^{\text {de }} \pm 1.65$ | $3.51^{\mathrm{ab}} \pm 0.51$ | $4.32^{\text {ab }}+1.24$ | $6.52^{\text {b }} \pm 1.03$ |
|  | $5.17^{\mathrm{c}} \pm 1.03$ | $8.24{ }^{\text {e }} \pm 2.06$ | $3.81{ }^{\text {bc }} \pm 0.98$ | $8.13^{\mathrm{ab}} \pm 0.51$ | $6.54{ }^{\text {c }} \pm 1.85$ | $4.77^{\mathrm{a}} \pm 2.07$ |
|  | $4.33^{\mathrm{abc}} \pm 1.32$ | $6.12^{\text {d }} \pm 1.32$ | $2.80{ }^{\text {cd }} \pm 0.65$ | $7.10^{\text {ef }} \pm 1.98$ | $6.82{ }^{\text {cd }} \pm 1.36$ | $5.51^{\mathrm{ab}} \pm 1.69$ |
|  | $4.54{ }^{\text {abc }} \pm 1.54$ | $5.47{ }^{\text {cd }} \pm 1.02$ | $4.41^{\mathrm{cd}} \pm 0.89$ | $4.07{ }^{\text {bc }} \pm 0.68$ | $8.45{ }^{\text {ef }} \pm 2.65$ | $6.12^{\text {b }} \pm 2.36$ |
| 0.55 GG | $4.18{ }^{\text {abc }} \pm 1.78$ | $5.42^{\text {cd }} \pm 0.79$ | $5.27{ }^{\text {fgh }} \pm 1.84$ | $4.92^{\text {cd }} \pm 0.63$ | $8.83{ }^{\text {f }} \pm 2.03$ | $5.34{ }^{\text {ab }} \pm 1.78$ |
| Full fat | $6.51{ }^{\text {d }} \pm 1.23$ | $4.53^{\text {abc }} \pm 0.94$ | $5.33{ }^{\text {ef }} \pm 1.25$ | $2.71^{\mathrm{a}} \pm 0.32$ | $4.83{ }^{\text {b }} \pm 1.02$ | $6.21^{\mathrm{b}} \pm 1.30$ |
|  | $3.37^{\mathrm{a}} \pm 1.25$ | $7.47^{\mathrm{e}} \pm 1.23$ | $3.29{ }^{\text {ab }} \pm 1.02$ | $6.83{ }^{\mathrm{e}} \pm 1.57$ | $5.83{ }^{\text {c }} \pm 1.06$ | $5.35^{\mathrm{ab}} \pm 1.06$ |
|  | $4.83{ }^{\text {bc }} \pm 1.48$ | $6.15{ }^{\text {d }} \pm 1.49$ | $4.733^{\mathrm{cd}} \pm 1.65$ | $4.51^{\mathrm{bc}} \pm 1.12$ | $6.55^{\mathrm{c}} \pm 2.04$ | $5.37{ }^{\text {ab }} \pm 1.02$ |
|  | $3.94{ }^{\text {abc }} \pm 0.08$ | $4.82{ }^{\text {abc }} \pm 1.34$ | $7.12^{\mathrm{h}} \pm 2.35$ | $4.12^{\text {bc }} \pm 0.98$ | $8.36{ }^{\text {ef }} \pm 2.07$ | $6.14{ }^{\text {b }} \pm 2.03$ |
| 0.55 BSG | $3.44{ }^{\text {a }} \pm 0.48$ | $4.02^{\mathrm{a}} \pm 1.39$ | $6.71{ }^{\mathrm{fgh}} \pm 1.98$ | $3.89{ }^{\text {bc }} \pm 0.83$ | $7.53{ }^{\text {de }} \pm 1.05$ | $5.34^{\text {ab }} \pm 1.78$ |
| Full fat | $7.13^{\text {d }} \pm 0.35$ | $4.13^{\text {ab }} \pm 1.48$ | $4.92{ }^{\text {de }} \pm 1.05$ | $3.95{ }^{\text {bc }} \pm 0.65$ | $3.75{ }^{\mathrm{a}} \pm 0.88$ | $6.24{ }^{\text {b }} \pm 1.36$ |
|  | $3.64{ }^{\text {ab }} \pm 0.12$ | $7.17{ }^{\mathrm{e}} \pm 2.65$ | $2.53^{\text {a }} \pm 0.85$ | $7.63{ }^{\text {ef }} \pm 2.02$ | $4.67^{\text {ab }} \pm 0.86$ | $5.26{ }^{\text {ab }} \pm 0.78$ |
|  | $4.15{ }^{\text {abc }} \pm 0.87$ | $5.27{ }^{\text {bcd }} \pm 1.25$ | $3.97{ }^{\text {cd }} \pm 1.07$ | $5.71{ }^{\text {d }} \pm 1.39$ | $6.32^{\mathrm{c}} \pm 1.26$ | $5.63{ }^{\text {ab }} \pm 1.08$ |
|  | $4.83{ }^{\text {bc }} \pm 0.63$ | $4.93{ }^{\text {abc }} \pm 1.65$ | $5.93{ }^{\text {fg }} \pm 1.65$ | $4.72{ }^{\text {bcd }} \pm 1.07$ | $6.95{ }^{\text {cd }} \pm 2.30$ | $5.67{ }^{\text {ab }} \pm 1.07$ |
| 0.55 MGB | $4.04{ }^{\text {abc }} \pm 0.32$ | $4.57^{\text {abc }} \pm 1.78$ | $6.25^{\mathrm{gh}} \pm 1.16$ | $4.27^{\text {bc }} \pm 1.06$ | $7.61{ }^{\text {de }} \pm 2.01$ | $5.64{ }^{\text {ab }} \pm 0.98$ |

Javidi et. al, Food Hydrocolloids, 2016, 52, 625

What is the role of the structure of polysaccharides and its specific rheological behavior?

## Effect of polysaccharides in ice cream structure

Two types of polysaccharides (based on persistence length)

- Flexible: locust bean gum and guar gum (b)
- Rigid: xanthan gum and iota carrageenan (*)

Ice cream formulations of the studied samples (LBG: locust bean gum; GG: guar gum, XG: xanthan gum; IC: iota carrageenan).

| Ingredients (\%) | 10\% fat | 1\% fat | LBG | GG | XG |  | IC |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Cream | 30 | 3.0 | 2.98 | 2.99 | 2.99 | 2.99 | 2.99 | 2.98 |
| Skimmed milk | 56.2 | 81.9 | 81.47 | 81.67 | 81.75 | 81.59 | 81.75 | 81.47 |
| Sucrose | 13.8 | 15.0 | 14.90 | 14.94 | 14.96 | 14.93 | 14.96 | 14.90 |
| Vanillin | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 |
| Polysaccharide (similar mix viscosity) |  |  | 0.55 | 0.3 | 0.2 | 0 | 0.2 | 0 |
| Polysaccharide (similar serum phase viscosity) |  |  | 0.55 | 0.3 |  | 0.4 | 0 | 0.55 |

## Effect of polysaccharides in ice cream structure

Two types of polysaccharides (based on persistence length)

- Flexible: locust bean gum and guar gum ( $\mathrm{B}_{8}$ )
- Rigid: xanthan gum and iota carrageenan (*)



## Link between structure and sensory attributes?

Rate-All-That-Applies: 80 participants

| Attributes | 1\% fat | 10\% fat | LBG055 | GG03 | XG02 | IC02 | XG04 | IC055 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Creaminess | $3.3 \pm 1.9^{\text {d }}$ | $4.7 \pm 1.9^{\text {ab }}$ | $5.2 \pm 1.8^{\text {a }}$ | $4.3 \pm 2.0^{\text {bc }}$ | $4.2 \pm 2.2^{\mathrm{bc}}$ | $4.1 \pm 2.2^{\text {bc }}$ | $3.8 \pm 2.0^{\text {cd }}$ | $4.1 \pm 1.9^{\text {bc }}$ |
| Softness | $3.1 \pm 1.8^{\text {cd }}$ | $4.8 \pm 2.2^{\text {a }}$ | $4.1 \pm 2.2^{\text {bc }}$ | $4.5 \pm 1.9{ }^{\text {ab }}$ | $3.5 \pm 2.1^{\text {bc }}$ | $2.7 \pm 1.9^{\text {d }}$ | $3.4 \pm 2.0^{\mathrm{bc}}$ | $3.6 \pm 1.9^{\text {bc }}$ |
| Coldness | $6.6 \pm 1.7^{\text {a }}$ | $5.3 \pm 1.9^{\text {d }}$ | $5.5 \pm 1.8^{\text {cd }}$ | $5.2 \pm 1.5^{\text {d }}$ | $5.9 \pm 1.9^{\text {bc }}$ | $5.9 \pm 1.6^{\text {bc }}$ | $6.3 \pm 1.5^{\text {ab }}$ | $6.0 \pm 1.9^{\text {bc }}$ |
| Grittiness | $5.1 \pm 2.3^{\text {a }}$ | $3.0 \pm 2.3^{\text {c }}$ | $3.6 \pm 2.3{ }^{\text {bc }}$ | $3.5 \pm 2.3^{\text {bc }}$ | $4.3 \pm 2.6^{\mathrm{ab}}$ | $4.3 \pm 2.3{ }^{\text {ab }}$ | $4.1 \pm 2.5^{\mathrm{ab}}$ | $4.0 \pm 2.5^{\mathrm{ab}}$ |
| Thickness | $3.3 \pm 1.9^{\text {c }}$ | $4.2 \pm 1.9^{\text {b }}$ | $4.6 \pm 1.9^{\text {a }}$ | $4.0 \pm 1.9^{\text {bc }}$ | $3.8 \pm 2.0^{c}$ | $4.5 \pm 2.3^{\mathrm{ab}}$ | $3.7 \pm 2.0^{c}$ | $4.0 \pm 1.9^{\mathrm{bc}}$ |
| Stickiness | $2.1 \pm 1.6^{\text {d }}$ | $3.4 \pm 2.2{ }^{\text {ab }}$ | $3.6 \pm 2.2^{\text {a }}$ | $2.8 \pm 2.0^{\text {bc }}$ | $2.6 \pm 2.1^{\text {cd }}$ | $2.9 \pm 2.3^{\text {bc }}$ | $2.4 \pm 2.0^{\text {cd }}$ | $2.9 \pm 1.8^{\text {bc }}$ |
| Mouth coating | $3.3 \pm 1.9^{\text {c }}$ | $4.5 \pm 2.0^{\text {ab }}$ | $4.9 \pm 2.0^{\text {a }}$ | $4.2 \pm 2.1^{\text {ab }}$ | $3.7 \pm 2.0^{\text {bc }}$ | $4.0 \pm 2.1^{\text {bc }}$ | $3.6 \pm 2.0^{\text {bc }}$ | $4.0 \pm 1.9^{\text {bc }}$ |
| Meltdown | $3.9 \pm 2.2^{\text {b }}$ | $4.7 \pm 2.1^{\text {a }}$ | $4.6 \pm 1.8^{\text {a }}$ | $4.4 \pm 1.9{ }^{\text {ab }}$ | $4.4 \pm 2.1{ }^{\text {ab }}$ | $4.8 \pm 2.3^{\mathrm{a}}$ | $4.5 \pm 2.2{ }^{\text {ab }}$ | $4.6 \pm 2.0^{\text {a }}$ |
| Off-flavor | $1.3 \pm 1.8^{\text {b }}$ | $1.7 \pm 1.9^{\text {b }}$ | $1.4 \pm 1.8^{\text {b }}$ | $4.0 \pm 3.0^{\text {a }}$ | $1.6 \pm 2.0^{\text {b }}$ | $1.6 \pm 2.1^{\text {b }}$ | $1.4 \pm 1.9^{\text {b }}$ | $1.3 \pm 1.7^{\text {b }}$ |
| Overall liking | $4.6 \pm 1.8^{\mathrm{ab}}$ | $5.2 \pm 2.0^{\text {a }}$ | $5.3 \pm 2.0^{\text {a }}$ | $3.5 \pm 2.1^{\text {c }}$ | $4.7 \pm 1.9^{\mathrm{ab}}$ | $4.5 \pm 1.9^{\mathrm{ab}}$ | $4.6 \pm 1.8^{\mathrm{ab}}$ | $5.0 \pm 1.8^{\text {a }}$ |

Rigid polysaccharides provide higher grittiness and coldness


Flexible polysaccharides provide higher mouth coating, creaminess and stickiness

Development of low-fat ice cream: $\rightarrow$ Use polysaccharides with a flexible structure

## Low fat ice cream?

| Full fat ice cream: | Reduction of fat | Low-fat ice cream: |
| :---: | :---: | :---: |
| - Fat content: 10-16\% |  | - Fat content: < $3 \%$ |




Critical size: 45 micron

Can fat particles / fat network be replaced by other particles?

## Protein particle size and morphology



## Microstructure

| Series | Sample code | Overrun <br> (\%) | Air cell size ( $\mu \mathrm{m}$ ) | Ice crystal size ( $\mu \mathrm{m}$ ) |
| :---: | :---: | :---: | :---: | :---: |
| Reference | Fat-10 | $32 \pm 2^{\text {f }}$ | $35 \pm 13^{\text {a }}$ | $50 \pm 14^{\text {a }}$ |
| Homogenization series | H-4 | $55 \pm 1^{\text {c }}$ | $29 \pm 13^{\text {a }}$ | $50 \pm 12^{\text {a }}$ |
|  | H150-4 | $50 \pm 2^{\text {cd }}$ | $26 \pm 11^{\text {a }}$ | $52 \pm 11^{\text {a }}$ |
|  | H450-4 | $44 \pm 3^{\text {de }}$ | $33 \pm 16^{\text {a }}$ | $51+15$ |
| Fraction series | S-4 | $71 \pm 4^{\text {a }}$ | $28 \pm 16^{\text {a }}$ | $47 \pm 13^{\text {a }}$ |
|  | S50-4 | $63 \pm 2^{\text {b }}$ | $33 \pm 7^{\text {a }}$ | $54 \pm 15^{\text {a }}$ |
|  | IS-4 | $43+{ }^{\text {e }}$ | -30 $\pm 13^{\text {a }}$ | $43 \pm 12^{\text {a }}$ |
| Concentration series | H-4 | $55 \pm 1^{\text {c }}$ | $29 \pm 13^{\text {a }}$ | $50 \pm 12^{\text {a }}$ |
|  | H450-5 | $52 \pm 4^{c}$ | $30 \pm 16^{\text {a }}$ | $48 \pm 13^{\text {a }}$ |
|  | H860-6 | $53 \pm 4^{c}$ | $25 \pm 9^{\text {a }}$ | $48 \pm 15^{\text {a }}$ |



Soluble proteins showed higher ability to adsorb at the air cell interface $\rightarrow$ higher overrun

Air cell morphology

## Textural and melting properties of ice cream

Textural properties Melting properties

| Series | Sample code | Hardness <br> (MPa) | Scooping energy ( $\mathrm{N} \cdot \mathrm{mm}$ ) | Lag time (min) | Melting rate (\%/min) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Reference | Fat-10 | $8.0 \pm 0.2^{\text {b }}$ | $454 \pm 69^{\text {b }}$ | $35 \pm 1.8^{\text {b }}$ | $0.76 \pm 0.03^{\text {e }}$ |
| Homogenization series | $\begin{gathered} \mathrm{H}-4 \\ \mathrm{H} 150-4 \\ \mathrm{H} 450-4 \end{gathered}$ | $\begin{aligned} & 5.2 \pm 0.3^{\mathrm{cd}} \\ & 4.4 \pm 0.9^{\mathrm{de}} \\ & 3.6 \pm 0.4^{\mathrm{ef}} \end{aligned}$ | $\begin{aligned} & 388 \pm 22^{\mathrm{bc}} \\ & 356 \pm 25^{\mathrm{c}} \\ & 309 \pm 18^{\mathrm{cd}} \end{aligned}$ | $\begin{gathered} 28 \pm 0.2^{\mathrm{cd}} \\ 19 \pm 0.3^{\mathrm{ef}} \\ 16 \pm 0.4^{\mathrm{f}} \end{gathered}$ | $\begin{aligned} & 2.16 \pm 0.04^{b} \\ & 2.17 \pm 0.01^{b} \\ & 2.11 \pm 0.03^{b} \end{aligned}$ |
| Fraction series | $\begin{gathered} \mathrm{S}-4 \\ \mathrm{~S} 50-4 \end{gathered}$ | $\begin{aligned} & 1.0 \pm 0.3^{g} \\ & 2.9 \pm 0.5^{f} \end{aligned}$ | $\begin{aligned} & 108 \pm 24^{e} \\ & 257 \pm 15^{d} \end{aligned}$ | $\begin{aligned} & 20 \pm 0.9^{\mathrm{ef}} \\ & 33 \pm 0.5^{\mathrm{bc}} \end{aligned}$ | $\begin{aligned} & 2.72 \pm 0.01^{\mathrm{a}} \\ & 1.86 \pm 0.07^{\mathrm{a}} \end{aligned}$ |
|  | IS-4 | $9.5 \pm 0.4^{\text {a }}$ | $572 \pm 43^{\text {a }}$ | $48 \pm 3.3^{\text {a }}$ | $1.07 \pm 0.10^{\text {d }}$ |
| Concentration series | $\begin{gathered} \mathrm{H}-4 \\ \mathrm{H} 450-5 \\ \mathrm{H} 860-6 \end{gathered}$ | $\begin{aligned} & 5.2 \pm 0.3^{\mathrm{cd}} \\ & 5.6 \pm 0.2^{\mathrm{cd}} \\ & 5.3 \pm 0.2^{\mathrm{cd}} \end{aligned}$ | $\begin{gathered} 388 \pm 22^{\mathrm{bc}} \\ 395 \pm 33^{\mathrm{bc}} \\ 359 \pm 65^{\mathrm{c}} \end{gathered}$ | $\begin{gathered} 28 \pm 0.2^{\mathrm{cd}} \\ 23 \pm 0.3^{\mathrm{de}} \\ 18 \pm 0.1^{\mathrm{ef}} \end{gathered}$ | $\begin{aligned} & 2.16 \pm 0.04^{\mathrm{b}} \\ & 2.22 \pm 0.03^{\mathrm{b}} \\ & 2.25 \pm 0.05^{\mathrm{b}} \end{aligned}$ |

Small soluble protein particles lead to lower hardness and higher scoopability due to their contribution to overrun

Insoluble particles contribute more to the melting resistance due to their positive effect on mix viscosity and their greater ability in network formation

## Texture - Sensory

| Rheological properties | Variables | Creaminess | Softness | Coldness | Grittiness | Denseness | Mouth coating | Melting |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Hardness | 0.848 | -0.197 | -0.869 | -0.717 | 0.855 | 0.838 | 0.61 |
|  | Scooping energy | 0.800 | -0.319 | -0.830 | -0.742 | 0.869 | 0.814 | 0.681 |
| Melting properties | Lag time | 0.541 | -0.139 | -0.431 | -0.272 | 0.512 | 0.452 | 0.31: |
|  | Melting rate | -0.761 | 0.467 | 0.719 | 0.656 | -0.798 | -0.746 | -0.69 |
|  | $\mathrm{G}^{\prime}-15$ | 0.856 | -0.048 | -0.846 | -0.699 | 0.827 | 0.822 | 0.52، |
|  | SZII | -0.735 | -0.235 | 0.619 | 0.449 | -0.658 | -0.662 | -0.30 |
| Lubrication properties | $\mathrm{G}_{5}$ | 0.682 | -0.121 | -0.656 | -0.415 | 0.587 | 0.624 | 0.38 |
|  | FCB | -0.885 | 0.286 | 0.882 | 0.940 | -0.913 | -0.926 | -0.76 |
|  | SMR | 0.612 | -0.027 | -0.610 | -0.664 | 0.678 | 0.647 | 0.49 |

Ice cream with medium-sized particles (4 micron) have properties similar to fat sample


## Role of fat and protein on aroma release

| code in water | code in saliva | fat type | fat level | Protein level |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| WAH1 | SAH1 | A | High | 1 |  |
| WAH2 | SAH2 | A | High | 2 | - |
| WBH1 | SBH1 | B | High | 1 | - |
| WBH2 | SBH2 | B | High | 2 | 1 |
| WAL1 | SAL1 | A | Low | 1 |  |
| WAL2 | SAL2 | A | Low | 2 | 1 |
| WBL1 | SBL1 | B | Low | 1 |  |
| WBL2 | SBL2 | B | Low | 2 |  |

14 aroma compounds with different lop $P$ values:
Acetoin, 2,5-dimethylpyrazine, vanillin, 2-methoxy phenol, benzaldehyde, phenyl ethyl alcohol, 2-ethyl-3,5-dimethylpyrazine, 2-methoxy-4-methylphenol, hexanal, p-anisaldehyde, ethyl butyrate, butyl propionate, cis-3-hexenyl acetate, ethyl octanoate.

Ayed et. al, Food Chemistry 2018, 267, 132

## Role of fat and protein content on aroma release

Ice cream with low fat level release more
hydrophobic compounds than high fat level


Low fat

hydrophobic compounds less released for higher protein content:

## Dynamic perception

## Temporal dominance of sensation (TDS)

- Presentation of all attributes simultaneously
- Selection of dominant attribute until another attribute becomes dominant (attracts most attention)

Instructions
The subject puts the product into his mouth and clicks on "START" ( $\mathrm{t}=0$ )

Then, he/she chooses what attribute is dominant and scores its perceived intensity and so on...
...until perception ends and clicks "STOP"

Computer screen


Computer recording


## Dynamic perception



## Dynamic sensory perception

## 6 ice creams:

- Milk (M)
- Cream (C)
- Egg (E)
- Hydrocolloids (H)

6 sensory attributes:

## Table 1

Formulations of the mixes used for ice cream manufacture. Milk (M), diary cream (C), egg yolk (E), hydrocolloids (H) and sugar (S).

| Sample | $\mathrm{M}(\% \mathrm{w} / \mathrm{w})$ | $\mathrm{C}(\% \mathrm{w} / \mathrm{w})$ | $\mathrm{E}(\% \mathrm{w} / \mathrm{w})$ | $\mathrm{H}(\% \mathrm{w} / \mathrm{w})$ | $\mathrm{S}(\% \mathrm{w} / \mathrm{w})$ |
| :--- | :--- | :---: | :--- | :--- | :--- |
| MECH | 36 | 36 | 14 | 0.5 | 13.5 |
| MEH | 72 | 0 | 14 | 0.5 | 13.5 |
| MCE | 36.5 | 36 | 14 | 0 | 13.5 |
| MCH | 50 | 36 | 0 | 0.5 | 13.5 |
| MH | 86 | 0 | 0 | 0.5 | 13.5 |
| M | 86.5 | 0 | 0 | 0 | 13.5 |

iciness
coldness
creaminess
roughness
gumminess
mouth
coating

## Dynamic sensory perception

## 6 ice creams:

- Milk (M)
- Cream (C)
- Egg (E)
- Hydrocolloids (H)


## Mouthcoating

Samples with:

- Cream
- Hydrocolloids


## Cream / hydrocolloids

- High gumminess


## Creaminess

- Difficult to asses
- Perceived later
$\rightarrow$ The ones that were liked most had early creaminess

Varela et. al, Food Hydrocolloids

## Milk (MH)

- Also icy
- Masks coldness
$\rightarrow$ Hydrocolloids can mask early sensation of icy and cold




## Milk (M)

- High Iciness in beginning
- High coldness
(related to large ice crystals)
iciness
coldness
creaminess
roughness
gumminess
mouth
coating


## Effect of eating behaviour?

Does the way people consume ice cream influence perception?

Tonguers: move the jaw in a horizontal plane (from left to right)
Chewers: move the jaw in a vertical direction (up and down)
Melters: no clear movement
Suckers: can not be distinguished from melters (only self-reporting)

| Oral behaviour classification | Self-reporting (\%) | Video recording (\%) |
| :--- | :--- | :--- |
| Combined behaviour | 27.2 | 39.8 |
| Tonguers | 49.5 | 36.9 |
| Chewers | 13.6 | 21.4 |
| Melters | 6.8 | 1.9 |
| Suckers | 2.9 | 0.0 |

Almost 40\% use their
tongue

Doyenette et. al, Food Quality and
preference 2019, 78, 103721

## Effect of eating behaviour?

Does the way people consume ice cream influence perception?

Two different ice creams:

- Soft
- Hard

| Ice cream <br> hardness level | Consumption time <br> (s) | Oral <br> behaviour | Consumption time <br> (s) |
| :--- | :--- | :--- | :--- |
| Low | $20.6 \pm 1.0^{\mathrm{a}}$ | Chewing |  |
| High | Natural <br> Melting | $17.1 \pm 0.8^{\mathrm{A}}$ <br> $22.6 \pm 1.4^{\mathrm{B}}$ | $29.1 \pm 1.3^{\mathrm{b}}$ |

## Influence of eating procedure on perception?

Three protocols:

- Natural
- Melting (without any tongue movements)
- Chewing (masticating between the teeth)


## Effect of eating behaviour?

## Hard ice creams

- Coldness - Smoothness - Firmness - Fruity aroma - Chewiness - Iciness - Sweetness

coldness becomes more dominant
coldness dominant independent on eating habit



Firmness and smoothness becomes more dominant (more contact with palate)

Texture perceived early since no tongue movements are needed

Taste and aroma (fruily and sweet) in later stage as some tongue movement is required

## Effect of eating behaviour?

## Soft ice creams

- Coldness - Smoothness - Firmness - Fruity aroma - Chewiness - Iciness - Sweetness


## LH Chewing



LH Natural


Fruity perceived earlier and more dominant

- larger surface area due to chewing
- Perceived earlier as aroma is released earlier in softer products


Smoothness becomes more dominant
coldness becomes dominant only in second half

Sweetness less dominant

## Effect of eating environment?



## Effect of eating environment?



Xu et. al, Food Quality and preference
2019, 77, 191

## Thank you for your attention!

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